## Dodge

## 1. Identification

1.1. Product identifier	
Product Identity	Halt GX
Alternate Names	Halt GX
1.2. Relevant identified uses of the substance or mixt	ure and uses advised against
Intended use	Coinjection chemical which will 'halt' gas production. For professional use only.
Application Method	See Technical Data Sheet.
1.3. Details of the supplier of the safety data sheet	
Company Name	The Dodge Company, Inc
	9 Progress Road
	Billerica, MA 01821
Emergency	
CHEMTREC (USA)	(800) 424-9300
Customer Service: The Dodge Company, Inc	(800) 443-6343, (978) 600-2099

## 2. Hazard(s) identification

#### 2.1. Classification of the substance or mixture

Flam. Liq. 3;H226	Flammable liquid and vapor.
Acute Tox. 4;H302	Harmful if swallowed.
Acute Tox. 3;H331	Toxic if inhaled.
Skin Corr. 1B;H314	Causes severe skin burns and eye damage.
Skin Sens. 1;H317	May cause an allergic skin reaction.
Resp. Sens. 1;H334	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
STOT SE 3;H335	May cause respiratory irritation.
Aquatic Chronic 2;H411	Toxic to aquatic life with long lasting effects.
2.2. Label elements	



Danger

H226 Flammable liquid and vapor.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H331 Toxic if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

#### [Prevention]:

P210 Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

P233 Keep container tightly closed.

P240 Ground, bond container and receiving equipment.

P241 Use explosion-proof electrical, ventilating, light, equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust, fume, gas, mist, vapors, spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves, eye protection, face protection.

P284 (In case of inadequate ventilation) wear respiratory protection.

#### [Response]:

P301+312 IF SWALLOWED: Call a POISON CENTER, doctor or physician if you feel unwell.

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P303+361+353 IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.

P304+311 IF INHALED: Call a poison center or doctor or physician

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P321 Specific treatment (see information on this label).

P330 IF SWALLOWED: Rinse mouth.

P331 Do NOT induce vomiting.

P333+313 If skin irritation or a rash occurs: Get medical advice or attention.

P341 If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER, doctor or physician.

P363 Wash contaminated clothing before reuse.

P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.

P391 Collect spillage.

#### [Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

#### [Disposal]:

P501 Dispose of contents or container in accordance with local and national regulations.

## 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Glutaraldehyde CAS Number: 0000111-30-8	10 - 25	Acute Tox. 2;H330 Acute Tox. 3;H301 STOT SE 3;H335 Skin Corr. 1B;H314 Resp. Sens. 1;H334 Skin Sens. 1A;H317 Aquatic Acute 1;H400 Aquatic Chronic 1;H410	[1][2]
Isopropyl Alcohol CAS Number: 0000067-63-0	5 - 10	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
Sodium citrate CAS Number: 0000068-04-2	1 - 5	Not Classified	[1]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

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[3] PBT-substance or vPvB-substance.

\*The full texts of the phrases are shown in Section 16.

## Section 4. First aid measures

#### 4.1. Description of first aid measures

General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Inhalation	Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
Eyes	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
Ingestion	If the person is conscious, have them drink water. Contact a physician immediately. Do not induce vomiting.
4.2. Most important sym	nptoms and effects, both acute and delayed
Overview	Treat symptomatically. Exposure to solvent vapor concentrations from the component

Overview Treat symptomatically. Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.



	Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage. Check section 2.2 (GHS Label Elements) for further details.
Inhalation	Toxic if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Skin Ingestion	May cause an allergic skin reaction. Causes severe skin burns and eye damage. Harmful if swallowed.

## Section 5. Fire-fighting measures

#### 5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO<sub>2</sub>, powder, water spray. Unsuitable extinguishing media: Do not use; water jet.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Oxides of carbon and nitrogen.

Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

Keep container tightly closed.

Ground, bond container and receiving equipment.

Use explosion-proof electrical, ventilating, light, equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust, fume, gas, mist, vapors, spray.

#### 5.3. Advice for fire-fighters

Wear self-contained breathing apparatus to protect from decomposition products.

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### Section 6. Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

#### 6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

#### 6.3. Methods and material for containment and cleaning up

Vapor is heavier than air and may flow along surface to distant ignition source and flashback.



Spread an inert absorbent on the spill and place in a suitable, properly labeled container for recovery or disposal.

Flush area with large quantities of water.

## Section 7. Handling and storage

#### 7.1. Precautions for safe handling

Avoid contact with skin. Avoid contact with eyes. Observe good industrial hygiene practices. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Launder contaminated clothing before reuse. Avoid environmental contamination.

Check section 2.2 (GHS Label Elements) for further details. - [Prevention]:

#### 7.2. Conditions for safe storage, including any incompatibilities

Incompatible materials: Strong oxidizing agents, strong acids and alkalis Check section 2.2 (GHS Label Elements) for further details. - [Storage]:

#### 7.3. Specific end use(s)

No data available.

## Section 8. Exposure controls / personal protection

#### 8.1. Control parameters

Exposure				
CAS No. Ingredient Source Value				
0000067-63-0	Isopropyl Alcohol	OSHA	TWA 400 ppm (980 mg/m3) STEL 500 ppm	
		ACGIH	TWA: 200 ppm STEL: 400 ppm	
		NIOSH	TWA 400 ppm (980 mg/m3) ST 500 ppm (1225 mg/m3)	
0000068-04-2	068-04-2 Sodium citrate OSH ACG		No Established Limit	
			No Established Limit	
		NIOSH	No Established Limit	
0000111-30-8	Glutaraldehyde	OSHA	No Established Limit	
		ACGIH	Ceiling: 0.05 ppm	
		NIOSH	C 0.2 ppm (0.8 mg/m3)	

#### 8.2. Exposure controls

**Respiratory** If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

**Eyes** Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of liquids.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts of the body should be washed after contact. Wear PVC or rubber gloves to keep skin contact to a minimum. Refer to the manufacturer's recommendations regarding the suitability of any gloves used.



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Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Check section 2.2 (GHS Label Elements) for further details.

## Section 9. Physical and chemical properties

#### Appearance

Odor Odor threshold pH Melting point / freezing point Initial boiling point and boiling range Flash Point Evaporation rate (Ether = 1) Flammability (solid, gas) Upper/lower flammability or explosive limits

Vapor pressure (Pa) Vapor Density Relative Density Solubility in Water Partition coefficient n-octanol/water (Log Kow) Auto-ignition temperature Decomposition temperature Viscosity (cSt) VOC Content 9.2. Other information No other relevant information. Liquid Not determined Not determined 7.4 - 7.6 Not Measured 179 - 183F (82 - 84C) 88 - 92F (31-33C) < 1 (n-Butyl acetate = 1) Not Applicable Lower Explosive Limit: Water Solution Upper Explosive Limit: Water Solution Unknown Greater than 1 (Air = 1)1.045 - 1.055 Not Measured Not Measured Not Measured Not Measured Not Measured 85%

## Section 10. Stability and reactivity

#### 10.1. Reactivity

Hazardous Polymerization will not occur.
10.2. Chemical stability
Stable under normal circumstances.
10.3. Possibility of hazardous reactions
No data available.



#### 10.4. Conditions to avoid

Avoid prolonged exposure to heat and/or light.

#### 10.5. Incompatible materials

Strong oxidizing agents, strong acids and alkalis

#### **10.6. Hazardous decomposition products**

Oxides of carbon and nitrogen.

## Section 11. Toxicological information

#### Acute toxicity

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Glutaraldehyde - (111-30-8)	246.00, Rat - Category: 3	>2,000.00, Rabbit - Category: 5	No data available	0.48, Rat - Category: 2	No data available
Isopropyl Alcohol - (67-63-0)	5,840.00, Rat - Category: NA	12,800.00, Rabbit - Category: NA	72.60, Rat - Category: NA	No data available	No data available
Sodium citrate - (68-04-2)	No data available	No data available	No data available	No data available	No data available

#### Carcinogen Data

CAS No.	Ingredient	Source	Value
0000067-63-0	Isopropyl Alcohol	OSHA	Regulated Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
		ACGIH	A4
0000068-04-2 Sodium citrate		OSHA	Regulated Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	No Established Limit
0000111-30-8 Glutaraldehyde OSHA Regulate		OSHA	Regulated Carcinogen: No
	NTP Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

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	ACGIH A4			
Classification	Category	Hazard Description		
Acute toxicity (oral)	4	Harmful if swallowed.		
Acute toxicity (dermal)		Not Applicable		
Acute toxicity (inhalation)	3	Toxic if inhaled.		
Skin corrosion/irritation	1B	Causes severe skin burns and eye damage.		
Serious eye damage/irritation		Not Applicable		
Respiratory sensitization	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.		
Skin sensitization	1	May cause an allergic skin reaction.		
Germ cell mutagenicity		Not Applicable		
Carcinogenicity		Not Applicable		
Reproductive toxicity		Not Applicable		
STOT-single exposure	3	May cause respiratory irritation.		
STOT-repeated exposure		Not Applicable		
Aspiration hazard		Not Applicable		

## Section 12. Ecological information

#### 12.1. Toxicity

Toxic to aquatic life with long lasting effects.

#### **Aquatic Ecotoxicity**

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Glutaraldehyde - (111-30-8)	10.00, Oncorhynchus mykiss	29.73, Daphnia magna	1.20 (72 hr), Desmodesmus subspicatus
Isopropyl Alcohol - (67-63-0)	10,000.00, Pimephales promelas	Not Available	Not Available
Sodium citrate - (68-04-2)	Not Available	Not Available	Not Available

#### 12.2. Persistence and degradability

There is no data available on the preparation itself.

#### 12.3. Bioaccumulative potential

Not Measured

#### 12.4. Mobility in soil

No data available.

#### 12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

#### 12.6. Other adverse effects

No data available.

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## Section 13. Disposal considerations

#### 13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

## Section 14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA			
14.1. UN number	UN1993	UN1993	UN1993			
14.2. UN proper shipping name	UN1993, Flammable liquids, n.o.s., (Ethanol), 3, III	Flammable liquids, n.o.s., (Ethanol)	Flammable liquids, n.o.s., (Ethanol)			
14.3. Transport hazard class(es)	DOT Hazard Class: 3	IMDG: 3 Sub Class: Not Applicable	Air Class: 3			
14.4. Packing group	111	III	III			
14.5. Environmental hazards						
IMDG	Marine Pollutant: Yes; (Glutaraldehyd	de)				
14.6. Special precautions for user						
I	Not Applicable					

## Section 15. Regulatory information

Regulatory OverviewThe regulatory data in Section 15 is not intended to be all-inclusive, only selected<br/>regulations are represented.Toxic Substance<br/>Control Act (TSCA)All components of this material are either listed or exempt from listing on the TSCA<br/>Inventory.US EPA Tier II HazardsFire: Yes<br/>Sudden Release of Pressure: No<br/>Reactive: No<br/>Immediate (Acute): Yes<br/>Delayed (Chronic): No

#### **EPCRA 302 Extremely Hazardous:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### EPCRA 313 Toxic Chemicals:

Isopropyl Alcohol

#### Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.



#### Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### **Proposition 65 Label Warning:**

This product contains no chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

## Section 16. Other information

#### **SDS Revision Date** 08/02/2019

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H301 Toxic if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H331 Toxic if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness and dizziness.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

This Safety data Sheet was prepared using information provided by/obtained from the Dodge Chemical Company Inc. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to the product. The Dodge Chemical Company, Inc. expressly disclaim all expressed or implied warranty and assumes no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other processes as to the accuracy of and/or sufficiency of such information. This Safety Data Sheet may not be changed or altered in any way without the expressed knowledge and permission of The Dodge Chemical Company, Inc.

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